

## 測試報告

## Test Report

號碼(No.): EKR23101534

日期(Date): 04-Feb-2023

頁數(Page): 1 of 18

台達化學工業股份有限公司 (TAITA CHEMICAL COMPANY, LIMITED)

台達化學工業股份有限公司高雄分公司 (TAITA CHEMICAL COMPANY, LIMITED KAOHSIUNG BRANCH)

台北市內湖區基湖路37號12樓 (12F., NO. 37, JIHU RD., NEIHU DIST., TAIPEI CITY 114, TAIWAN (R.O.C.))

高雄市林園區工業一路5號 (NO. 5, INDUSTRIAL 1ST RD., LIN YUAN DIST., KAOHSIUNG, TAIWAN (R.O.C.))

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as) :

送樣廠商(Sample Submitted By) : 台達化學工業股份有限公司 (TAITA CHEMICAL COMPANY, LIMITED)  
樣品名稱(Sample Name) : ACRYLONITRILE-BUTADIENE-STYRENE COPOLYMER (ABS RESIN)  
樣品型號(Style/Item No.) : 8540T

收件日(Sample Receiving Date) : 30-Jan-2023  
測試期間(Testing Period) : 30-Jan-2023 to 04-Feb-2023

測試需求(Test Requested) : (1) 依據客戶指定·參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP。(As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).)  
(2) 依據客戶指定·測試 PAHs 及其他測項。(As specified by client, to test PAHs and other item(s).)

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages.)

結論(Conclusion) : (1) 根據客戶所提供的樣品·其鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP的測試結果符合RoHS 2011/65/EU Annex II暨其修訂指令(EU) 2015/863之限值要求。(Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.)  
(2) 根據客戶所提供的樣品·多環芳香烴測試結果符合德國產品安全委員會(AfPS) GS PAHs第 1 類之限值要求。(Based upon the performed tests on the submitted sample(s), the test results of PAHs (15 items) comply with the limits of PAHs requirement (Category 1) as set by German Committee on Product Safety (AfPS) GS PAHs.)

  
報告簽署人/張伯睿 博士/部 經理  
Ray Chang, Ph.D./ Department Manager  
Signed for and on behalf of  
SGS TAIWAN LTD.  
化學實驗室-高雄/Chemical Laboratory-Kaohsiung



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### 測試部位敘述 (Test Part Description)

No.1 : 白色塑膠粒 (WHITE PLASTIC PELLETS)

### 測試結果 (Test Results)

測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)	限值 (Limit)
				No.1	
鎘 (Cd) (Cadmium (Cd)) (CAS No.: 7440-43-9)	參考IEC 62321-5: 2013 · 以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	100
鉛 (Pb) (Lead (Pb)) (CAS No.: 7439-92-1)		mg/kg	2	14.7	1000
汞 (Hg) (Mercury (Hg)) (CAS No.: 7439-97-6)	參考IEC 62321-4: 2013+ AMD1: 2017 · 以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	1000
六價鉻 Cr(VI) (Hexavalent Chromium Cr(VI)) (CAS No.: 18540-29-9)	參考IEC 62321-7-2: 2017 · 以紫外光-可見光分光光度計分析。(With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.)	mg/kg	8	n.d.	1000
一溴聯苯 (Monobromobiphenyl)	參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.	-
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.	-
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.	-
五溴聯苯 (Pentabromobiphenyl)		mg/kg	5	n.d.	-
六溴聯苯 (Hexabromobiphenyl)		mg/kg	5	n.d.	-
七溴聯苯 (Heptabromobiphenyl)		mg/kg	5	n.d.	-
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.	-
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.	-
十溴聯苯 (Decabromobiphenyl)		mg/kg	5	n.d.	-
多溴聯苯總和 (Sum of PBBs)		mg/kg	-	n.d.	1000

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)	限值 (Limit)
				No.1	
一溴聯苯醚 (Monobromodiphenyl ether)	參考IEC 62321-6: 2015 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
二溴聯苯醚 (Dibromodiphenyl ether)		mg/kg	5	n.d.	-
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.	-
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.	-
五溴聯苯醚 (Pentabromodiphenyl ether)		mg/kg	5	n.d.	-
六溴聯苯醚 (Hexabromodiphenyl ether)		mg/kg	5	n.d.	-
七溴聯苯醚 (Heptabromodiphenyl ether)		mg/kg	5	n.d.	-
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.	-
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.	-
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	n.d.	-
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	n.d.	1000
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP)) (CAS No.: 85-68-7)	參考IEC 62321-8: 2017 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	n.d.	1000
鄰苯二甲酸二丁酯 (DBP) (Dibutyl phthalate (DBP)) (CAS No.: 84-74-2)		mg/kg	50	n.d.	1000
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl phthalate (DIBP)) (CAS No.: 84-69-5)		mg/kg	50	n.d.	1000
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di-(2-ethylhexyl) phthalate (DEHP)) (CAS No.: 117-81-7)		mg/kg	50	n.d.	1000
多氯聯苯 (PCBs) (Polychlorinated biphenyls (PCBs))	參考US EPA 3550C: 2007 · 以氣相層析儀/質譜儀分析。(With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.)	mg/kg	0.5	n.d.	-
多氯萘 (PCNs) (Polychlorinated naphthalene (PCNs))	參考US EPA 3550C: 2007 · 以氣相層析儀/質譜儀分析。(With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
多氯三聯苯 (PCTs) (Polychlorinated terphenyls (PCTs))	參考US EPA 3550C: 2007 · 以氣相層析儀/質譜儀分析。(With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.)	mg/kg	0.5	n.d.	-

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)	限值 (Limit)
				No.1	
多環芳香烴 (Polycyclic Aromatic Hydrocarbons) (PAHs)					
苯駢(a)芘 (Benzo[a]pyrene) (CAS No.: 50-32-8)	參考AfPS GS 2019:01 PAK · 以氣相層析儀/質譜儀分析。(With reference to AfPS GS 2019:01 PAK, analysis was performed by GC/MS.)	mg/kg	0.2	n.d.	Δ
苯駢(e)芘 (Benzo[e]pyrene) (CAS No.: 192-97-2)		mg/kg	0.2	n.d.	Δ
苯駢蔥 (Benzo[a]anthracene) (CAS No.: 56-55-3)		mg/kg	0.2	n.d.	Δ
苯(b)苯駢芴 (Benzo[b]fluoranthene) (CAS No.: 205-99-2)		mg/kg	0.2	n.d.	Δ
苯(j)苯駢芴 (Benzo[j]fluoranthene) (CAS No.: 205-82-3)		mg/kg	0.2	n.d.	Δ
苯(k)苯駢芴 (Benzo[k]fluoranthene) (CAS No.: 207-08-9)		mg/kg	0.2	n.d.	Δ
蒽 (Chrysene) (CAS No.: 218-01-9)		mg/kg	0.2	n.d.	Δ
二苯駢蔥 (Dibenzo[a,h]anthracene) (CAS No.: 53-70-3)		mg/kg	0.2	n.d.	Δ
苯駢芘 (Benzo[g,h,i]perylene) (CAS No.: 191-24-2)		mg/kg	0.2	n.d.	Δ
茚酮芘 (Indeno[1,2,3-c,d]pyrene) (CAS No.: 193-39-5)		mg/kg	0.2	n.d.	Δ
蔥 (Anthracene) (CAS No.: 120-12-7)		mg/kg	0.2	n.d.	Δ
苯駢芴 (Fluoranthene) (CAS No.: 206-44-0)		mg/kg	0.2	n.d.	Δ
菲 (Phenanthrene) (CAS No.: 85-01-8)		mg/kg	0.2	n.d.	Δ
芘 (Pyrene) (CAS No.: 129-00-0)		mg/kg	0.2	n.d.	Δ
萘 (Naphthalene) (CAS No.: 91-20-3)		mg/kg	0.2	n.d.	Δ
多環芳香烴15項總和 (Sum of 15 PAHs)		mg/kg	-	n.d.	Δ
芴烯 (Acenaphthylene) (CAS No.: 208-96-8)		mg/kg	0.2	n.d.	-
芴 (Acenaphthene) (CAS No.: 83-32-9)		mg/kg	0.2	n.d.	-
芴 (Fluorene) (CAS No.: 86-73-7)	mg/kg	0.2	n.d.	-	

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)	限值 (Limit)
				No.1	
六溴環十二烷及所有主要被辨別出的異構物(HBCDD) (α- HBCDD, β- HBCDD, γ- HBCDD) (Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α- HBCDD, β- HBCDD, γ- HBCDD)) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	參考IEC 62321-9: 2021 · 以氣相層析儀/質譜儀分析。(With reference to IEC 62321-9: 2021, analysis was performed by GC/MS.)	mg/kg	20	n.d.	-
甲醛 (Formaldehyde) (CAS No.: 50-00-0)	參考ISO 17226-1: 2021 · 以液相層析儀/二極體陣列偵測器分析。(With reference to ISO 17226-1: 2021, analysis was performed by LC/DAD.)	mg/kg	3	n.d.	-
雙酚A (Bisphenol A) (CAS No.: 80-05-7)	參考RSTS-CHEM-239-1 · 以液相層析串聯質譜儀分析。(With reference to RSTS-CHEM-239-1, analysis was performed by LC/MS/MS.)	mg/kg	1	n.d.	-
富馬酸二甲酯 (DMFu) (Dimethyl fumarate (DMFu)) (CAS No.: 624-49-7)	參考US EPA 3550C: 2007 · 以氣相層析儀/質譜儀分析。(With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.)	mg/kg	0.1	n.d.	-
全氟辛酸 (PFOA)及其鹽類 (Perfluorooctanoic acid (PFOA) and its salt) (CAS No.: 335-67-1 and its salts)	參考CEN/TS 15968: 2010 · 以液相層析串聯質譜儀分析。(With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.)	mg/kg	0.01	n.d.	-
全氟辛烷磺酸及其鹽類 (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	參考CEN/TS 15968: 2010 · 以液相層析串聯質譜儀分析。(With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.)	mg/kg	0.01	n.d.	-

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### 備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit (方法偵測極限值)
3. n.d. = Not Detected (未檢出) ; 小於MDL / Less than MDL
4. "-" = Not Regulated (無規格值)
5. 全氟辛烷磺酸及其鹽類包含等物質 (PFOS and its salts including) :  
CAS No.: 1763-23-1, 2795-39-3, 29457-72-5, 29081-56-9, 70225-14-8, 56773-42-3, 251099-16-8, 307-35-7, 91036-71-4, 4021-47-0 and others.
6. 全氟辛酸及其鹽類包含等物質 (PFOA and its salts including) :  
CAS No.: 335-67-1, 335-95-5, 2395-00-8, 335-93-3, 335-66-0, 3825-26-1 and others.
7. 除非另有說明 · 參照ILAC-G8:09/2019 · 採用簡單二元(w=0)允收規則進行符合性判定 ; 根據此規則 · 符合性結果之判定係以測試結果與限值做比較。(Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.)

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台達化學工業股份有限公司高雄分公司 (TAITA CHEMICAL COMPANY, LIMITED KAOHSIUNG BRANCH)

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**Remark :**

△ 德國產品安全委員會(AfPS): GS PAHs 要求

AfPS (German commission for Product Safety): GS PAHs requirements

項目 (Parameter)	第 1 類(Category 1)	第 2 類(Category 2)		第 3 類(Category 3)	
	意圖放入口中的材料或者長時間接觸皮膚(超過 30 秒)的 2009/48/EC 定義的玩具材料和 3 歲以下兒童使用的產品(Materials intended to be placed in the mouth, or materials in toys (Directive 2009/48/EC) or articles for children up to 3 years of age with intended long-term skin contact (> 30 seconds))	不屬於第 1 類的材料·並意圖或可預見與皮膚接觸逾 30 秒(長期皮膚接觸)或重複的短時間接觸(Materials that are not in Category 1, with intended or foreseeable long-term skin contact (> 30 seconds) or short-term repetitive contact with the skin)		不屬於第 1 類或第 2 類的材料·並意圖或可預見與皮膚接觸不超過 30 秒(短期皮膚接觸)(Materials not covered by Category 1 or 2, with intended or foreseeable short-term skin contact (≤ 30 seconds))	
		a. 供 14 歲以下兒童使用的產品(Use by children under 14)	b. 其它產品(Other consumer products)	a. 供 14 歲以下兒童使用的產品(Use by children under 14)	b. 其它產品(Other consumer products)
Naphthalene	< 1	< 2		< 10	
Phenanthrene	< 1 Sum	< 5 Sum	< 10 Sum	< 20 Sum	< 50 Sum
Anthracene					
Fluoranthene					
Pyrene					
Benzo[a]anthracene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Chrysene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[b]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[j]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[k]fluoranthene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[a]pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[e]pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Indeno[1,2,3-c,d] pyrene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Dibenzo[a,h]anthracene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo[g,h,i]perylene	< 0.2	< 0.2	< 0.5	< 0.5	< 1
15 項 PAH 總濃度 (Sum of 15 PAH)	< 1	< 5	< 10	< 20	< 50

單位(Unit) : mg/kg

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# 測試報告

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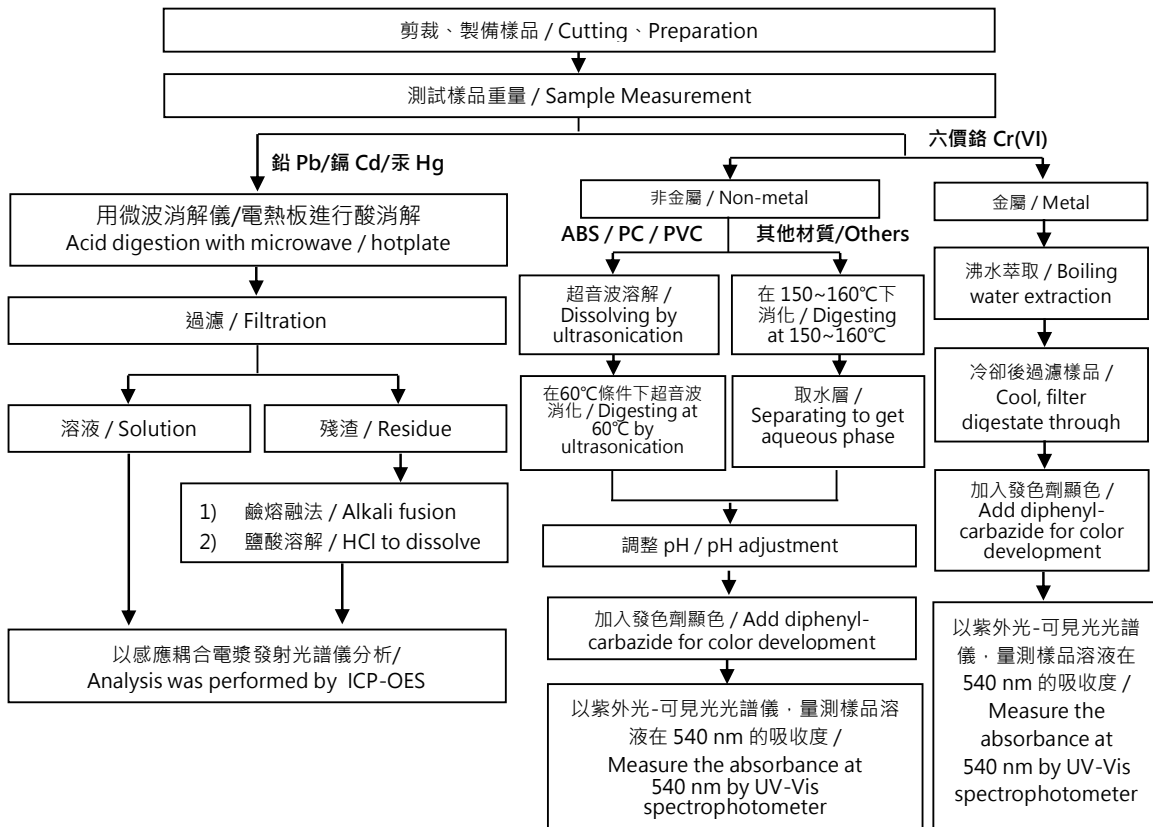
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### 重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart.

(Cr<sup>6+</sup> test method excluded)



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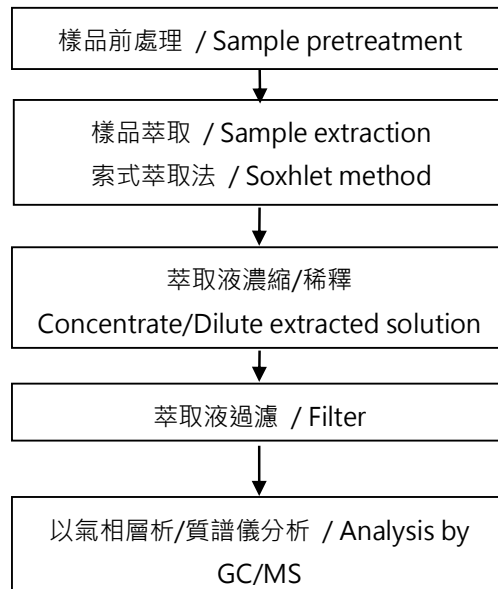
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### 多溴聯苯/多溴聯苯醚 分析流程圖 / PBB/PBDE analytical FLOW CHART



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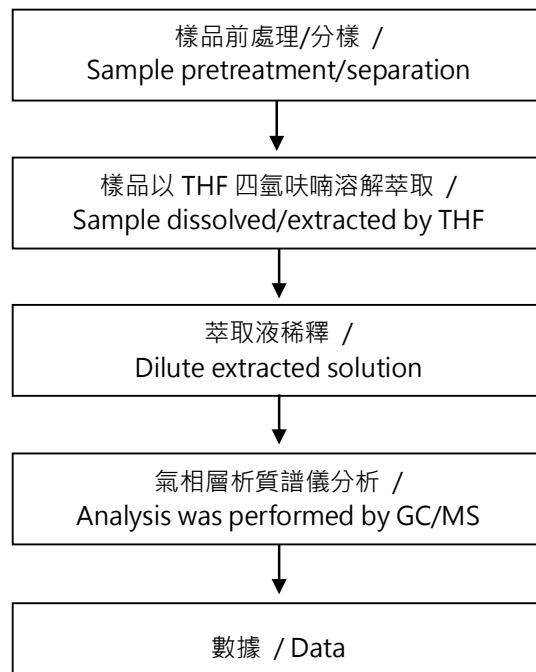
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### 可塑劑分析流程圖 / Analytical flow chart of phthalate content

【測試方法/Test method: IEC 62321-8】



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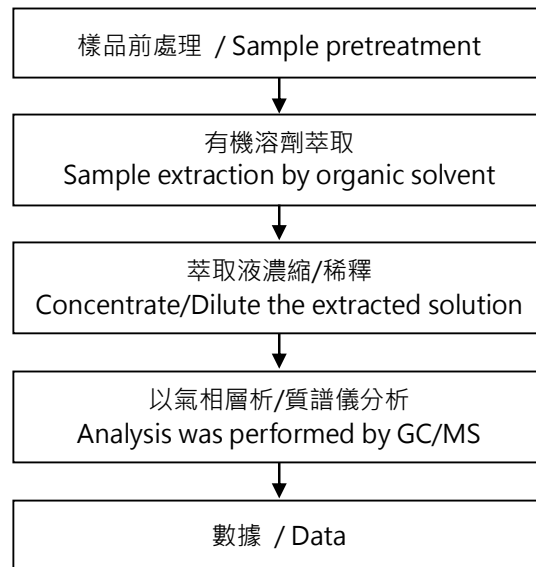
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### 分析流程圖 / Analytical flow chart

【適用於：多氯聯苯、多氯奈、多氯三聯苯、滅蟻靈、氯化石蠟、DBBT】

\*Apply to: PCBs, PCNs, PCTs, Mirex, Chlorinated Paraffins, DBBT



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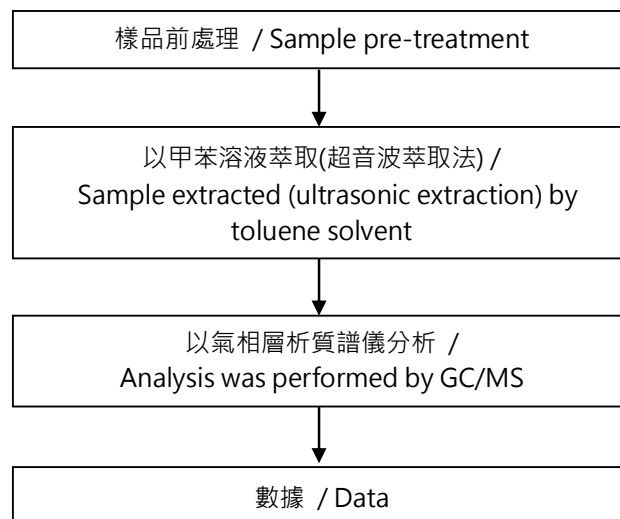
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### 多環芳香烴分析流程圖 /

### PAHs (Poly Aromatic Hydrocarbons) analytical flow chart



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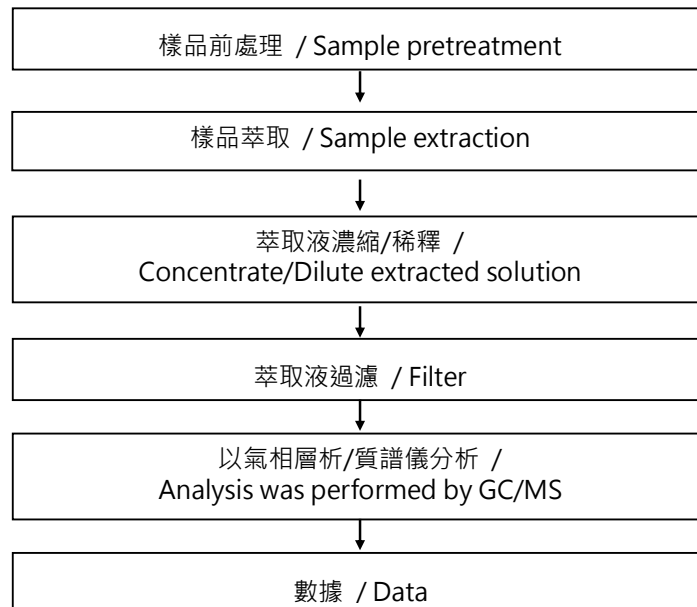
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### 六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD



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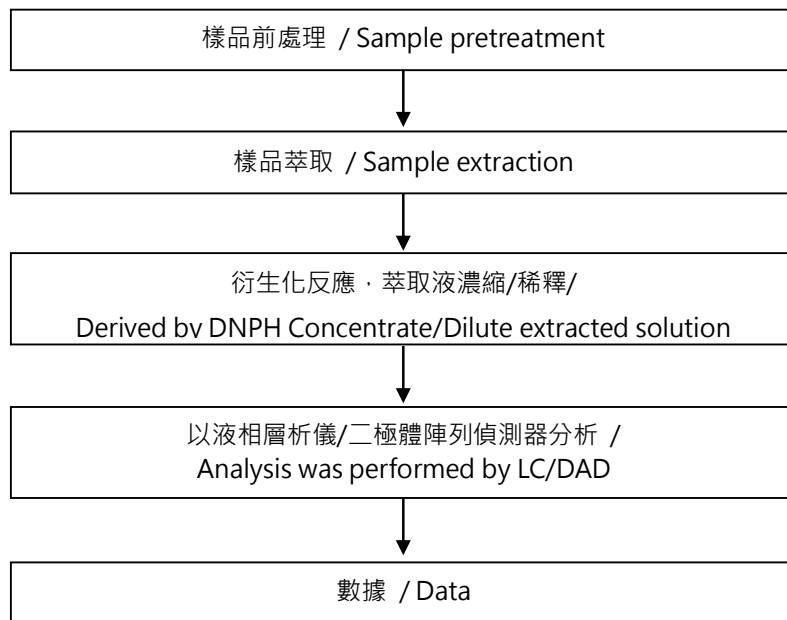
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### 甲醛分析流程圖 / Analytical flow chart - Formaldehyde



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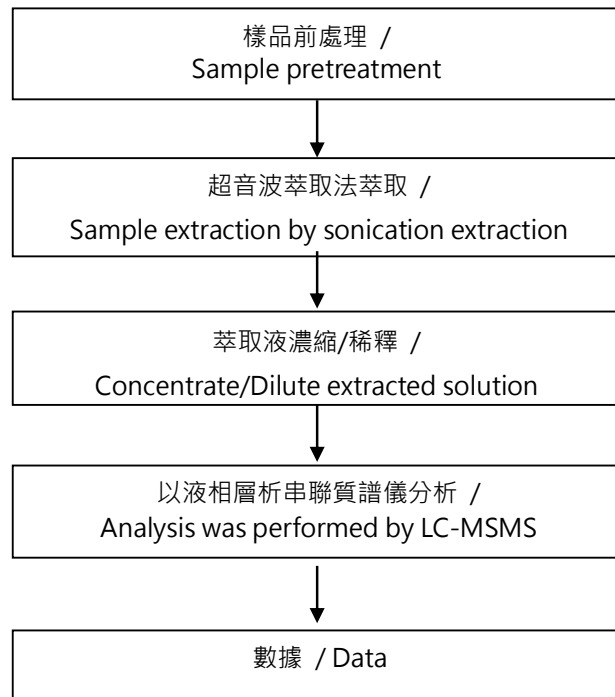
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### 雙酚A分析流程圖 / Bisphenol A analytical flow chart



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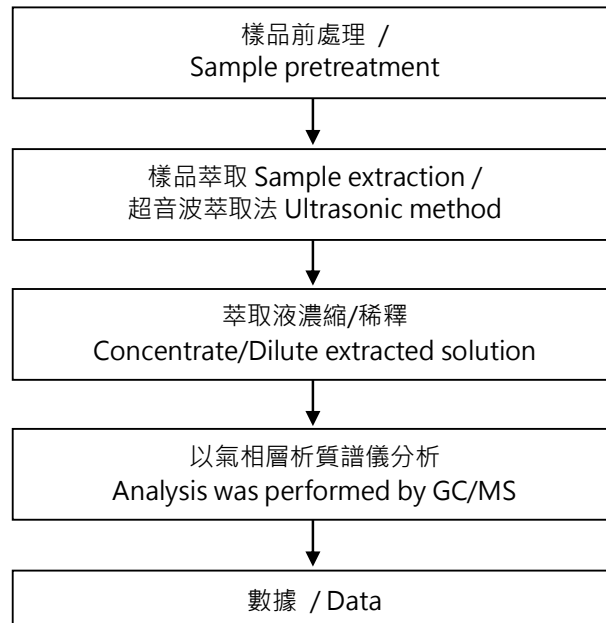
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### 富馬酸二甲酯分析流程圖 /

#### Analytical flow chart of Dimethyl Fumarate content



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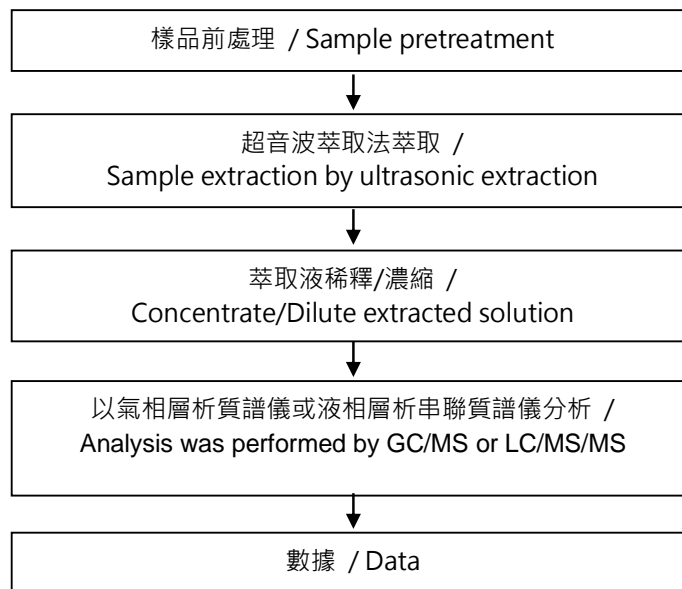
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### 全氟化合物(包含全氟辛酸/全氟辛烷磺酸/其相關化合物等等)分析流程圖 / Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)



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\* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。\*

(The tested sample / part is marked by an arrow if it's shown on the photo.)

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